



### INTERNATIONAL OPERATIONS & MAINTENANCE CONFERENCE IN THE ARAB COUNTRIES

UNDER THE THEME

"MANAGING MAINTENANCE WITHIN INDUSTRY 4.0"

CONICIDE WITH THE 16TH ARAB MAINTENANCE EXHIBITION

Preparation of Asset Register Documentation and Asset Maintenance Programmes

JCP CONSULTING ENGINEERS LTD





# Background JCP Facilities Management



Simon Jackson (BEng)
Director
24 Years Experience in Building
Services including PPM & the
setting up and managing of
PPM Contracts



Derek Hammond (IEng MIET)
Director
26 Years Experience in Building
Services including PPM & the
setting up and managing of
PPM Contracts



#### Effective M&E Maintenance Contracts

### Background

- Industrial and Processes
- M&E Systems in Buildings

#### Benefit

- Reduces System Failure
- Reduces Capital Costs
- Reduces On-Going Annual Energy Costs
- Reduces Time Lost To Unplanned Outages And The Associated Loss Of Revenue.



# Preparation of the Asset Register Documentation to enable an Asset Based PPM Contract to be Implemented



Why Prepare An Asset Register?

Know what assets you are responsible for Plan statutory inspections

Plan maintenance

Budget for Maintenance

Replace lost or missing O&M information

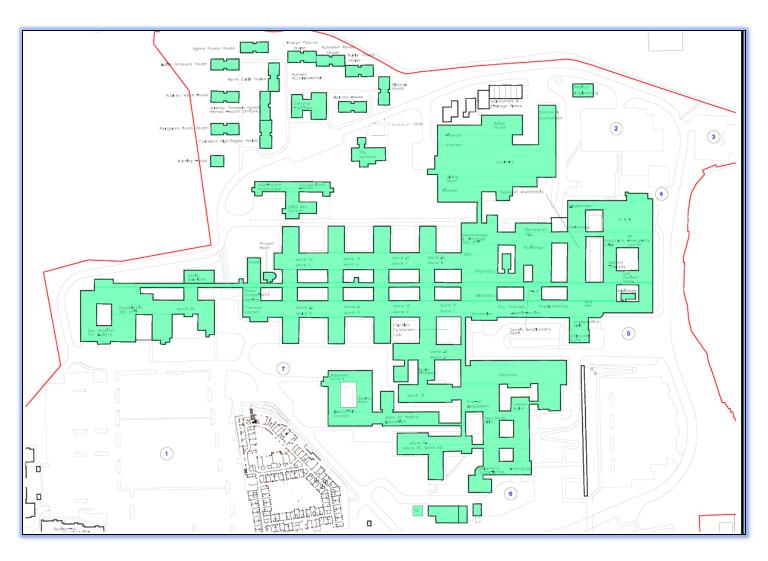
Plan renewals and refurbishment

Budget for renewals



# How Detailed Does the Asset Register Need to Be







### Hospital x 1

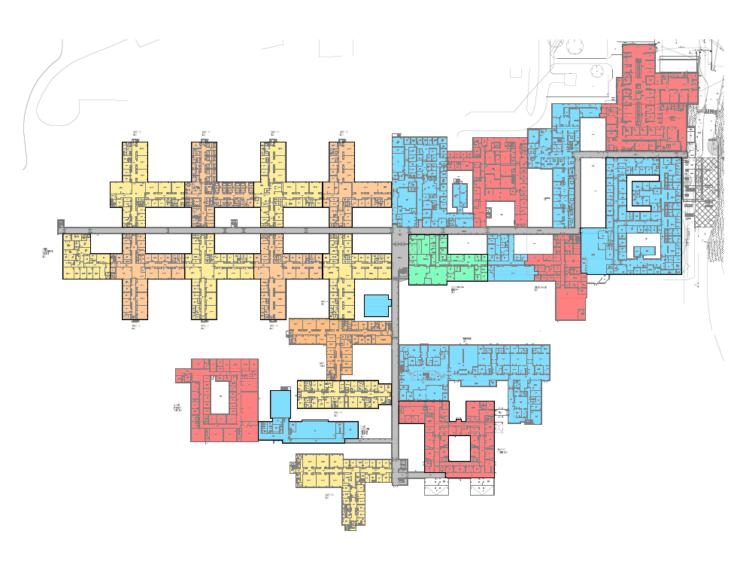
#### Pros

Quick to prepare.

#### Cons

- Does not provide sufficient information to set up, run and monitor maintenance.
- Unable to plan maintenance or renewals
- Unable to prepare budget forecasts







### Departmental

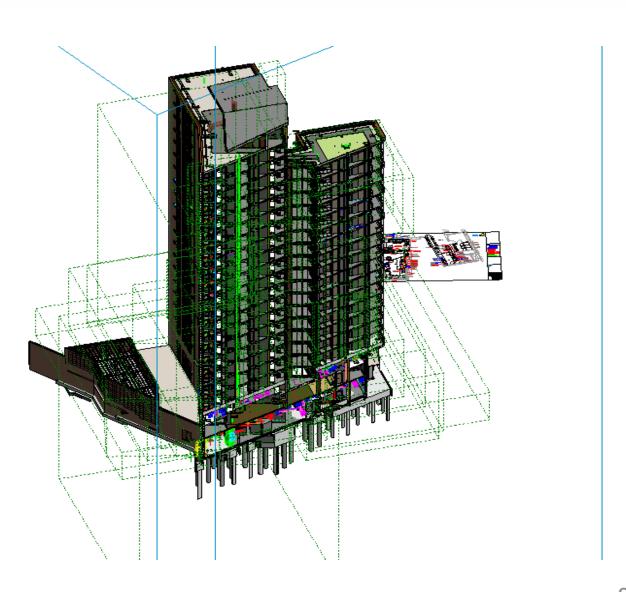
#### Pros

- Easier to prepare than a detailed asset register for each area.
- Provides sufficient information for high level budgeting.
- Does not require updating providing equipment is similar

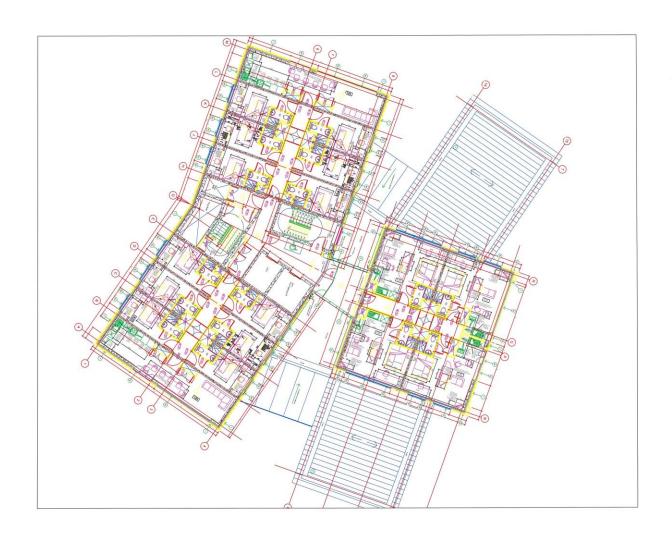
#### Cons

- Requires the departments to be similar for the information to be valid.
- Does not identify individual high cost items for tracking.















#### Detailed Room by Room

#### Pros

- Provides a comprehensive list of assets.
- Enables detailed maintenance plans to be implemented
- Enables detailed costing of assets for renewal planning.

#### Cons

- Takes time to prepare
- Requires to be updated with changes to remain valid



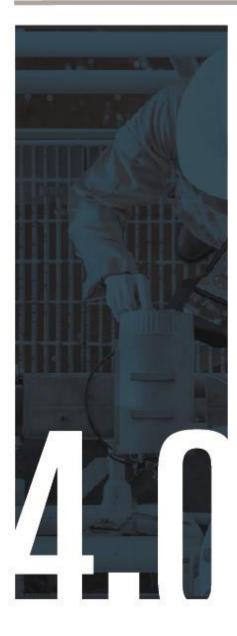
### System Approach

- Boilers
- Chillers
- Calorifiers
- Air Handling Units
- Extract fans
- Lighting including emergency
- Water Storage tanks
- Water booster sets
- Medical gases
- Standby generator
- Electrical distribution
- Fire alarm
- Etc, etc



#### **Preparing Asset Registers**

- Decide what the Asset Register is for.
- Decide the level of detail required.
- If using a CMMS prepare information so it can be uploaded into the CMMS package easily.
- Decide if individual equipment tags are to be used, if they are on what equipment.



#### Information from O&M

- 88	8 4	100.1	
- 8	88	r	B 3
- 81	11		
- 59	88	B I	
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Ref	B01	B02	B03	B04	
Location	Tower Plant Room Level -1				
Type	Gas-Fired Condensing	Gas-Fired Condensing	Gas-Fired Condensing	Gas-Fired Condensing	
Fuel	Natural Gas	Natural Gas	Natural Gas	Natural Gas	
Output Duty (kW)	912	912	912	912	
Water Flow Temp (°C)	85	85	85	85	
Water Return Temp: (°C)	55	55	55	55	
Design Flow Rate (kg/s)	7.26	7.26	7.26	7.26	
Fuel Consumption (m3/hr)	94	94	94	94	
Gas Min Inlet Pressure (mbar)	15	15	15	15	
OA Dimensions WxDxH (mm)	1550 x 2243 x 2139				
Dry Weight (kg)	1893	1893	1893	1893	
Water Content(litres)	793	793	793	793	
F&R Connections (mm)	125	125	125	125	
Max. Operating Pressure (bar)	6	6	6	6	
Electrical (V/Ph/Hz)	400/3/50	400/3/50	400/3/50	400/3/50	
Electrical Loading (Amps)	6.8	6.8	6.8	6.8	
Nominal Flue Connection (mm)	402	402	402	402	
Thermal Eff. at 1/3 Output (%)	97	97	97	97	
Manufacturer	Hoval	Hoval	Hoval	Hoval	
Model Reference	UltraGas 1000	UltraGas 1000	UltraGas 1000	UltraGas 1000	
Comments					

Notes

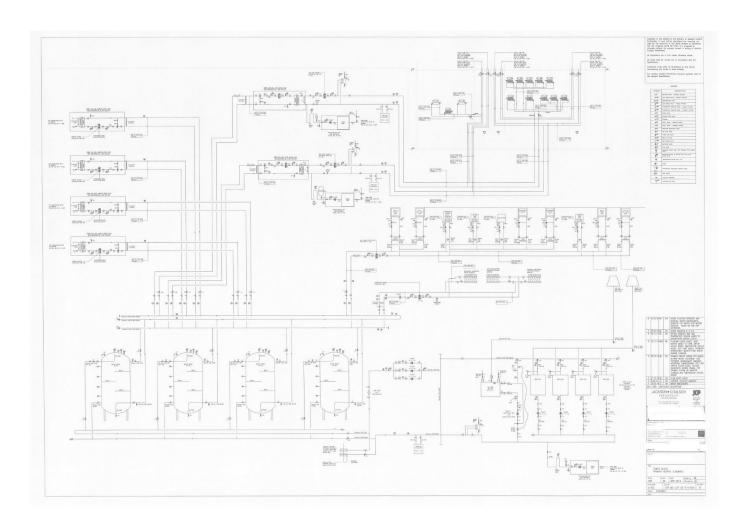
Contact

Document Ref: CHR-ME-JCP-SC-T-011 Revision: 4

08/12/2016 Status: Contract

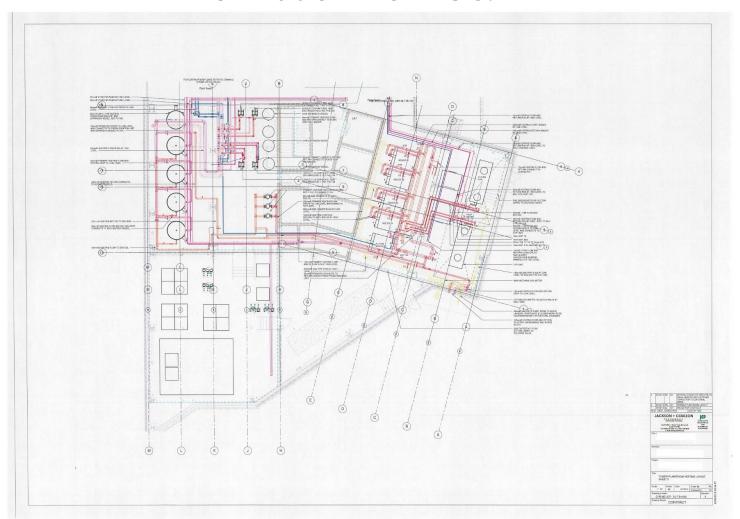


#### Information from O&M



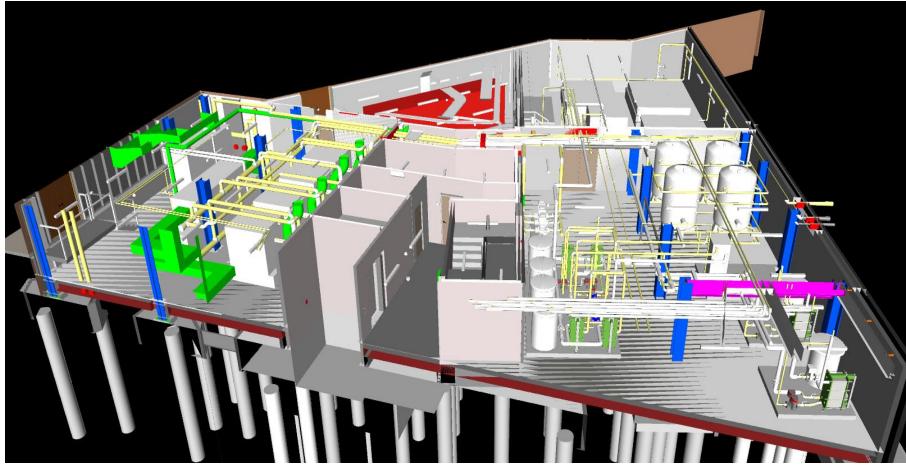


#### Information from O&M



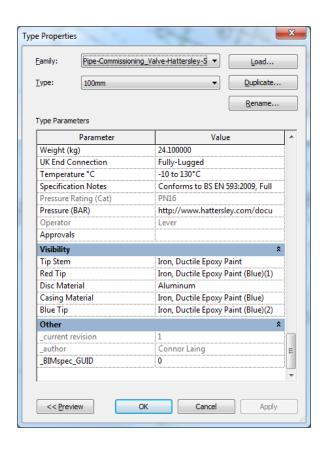


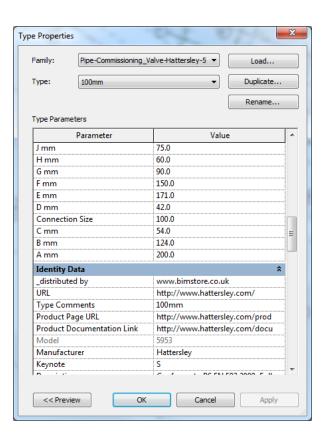
#### Information from BIM Model





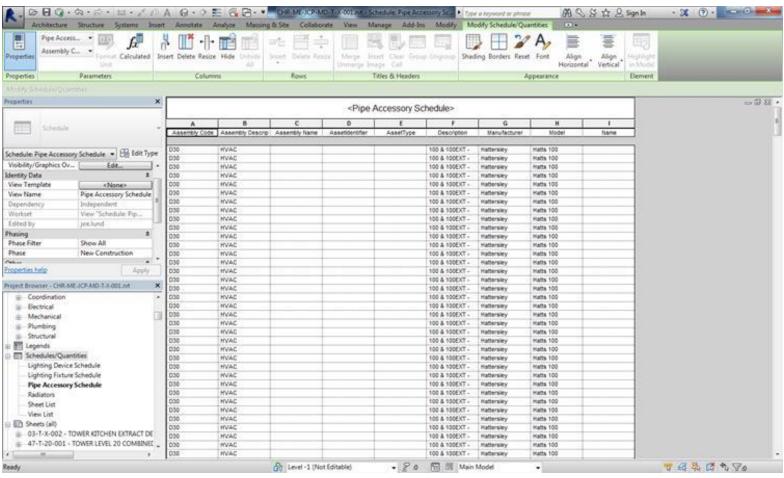
#### Information from BIM Model







#### Information from BIM Model





### **Asset Coding**

- When preparing Asset Registers the same item needs to be called the same thing throughout.
- A luminaire could be: Lamp, fluorescent lamp, light, lighting, LED, Metal halide light etc.
- Coding adds a code to capture all the naming options for an asset.
- Coding can be for individual assets or asset types.
- Tagging assets individually enable asset support information to be linked to the asset.



### **Asset Coding Sources**

• There are a number of different coding systems available.

• Generally they use alpha numeric or numeric codes to identify an item or item type.



#### **Asset Coding Sources**

- UNSPSC (United Nations Standard Service Product Code)
- Uniformat
- Uniclass
- Omniclass
- If using a CMMS check what codes it can use



#### **Asset Coding**

- 5- Mainly Piped & Ducted Services
- 52 Waste Disposal, Drainage
- 53 Hot and Cold Water Supply
- 54 Gases Supply
- 55 Refrigeration
- 56 Space Heating
- 57 Air Conditioning, Ventilation
- 58 Other piped / Ducted Services
- 59 Parts, Accessories etc.

- 6- Services Mainly Electrical
- 61 Electrical Supply
- 62 Power
- 63 Lighting
- 64 Communications
- 66 Transport
- 68 Security
- 69 Minor Parts of Electrical Services.



### **Typical Asset Registers**



Asset Register Mechanical & Electrical Installations

Date of Survey:

#### **Building Address:**

Area	Location	Element	No Off	Description	:Comments
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Stelrad 3000 x 800 SP radiator	Stelrad
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Room Cooling Unit	Marstair 7kW (norm)
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Controller for Cooling Unit	Marstair
Platform 3 Conference Room Area	Conference Room 1	Portable Appliances	1	Oasis Cold Water Drinks Dispenser	Aqua
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Up to 25 dia Range of pipework	Mildsteel
Platform 3 Conference Room Area	Conference Room 1	Hot and Cold water supply (where visible including tanks)		Boxi Brazillia Slimline 85 Gas Fired Heater	Boxi
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	2	Luminaire, 2 x 58w, 1500 Fluorescent	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	1	Luminaire, 1 x 58w, 1500 Fluorescent	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation substation, meter rooms & Main switchgear	2	Socket Outlet	мк
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	2	Dimplex WFE 3TI Wall Heater	Dimplex
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	1	Xpelair 9" Extract/Intake Fan	Xpelair



### Developing the Asset Register

- Condition of Asset
- Maintenance Condition of Asset
- Life cycle Expectancy of Asset
- Cost for Asset Replacement
- Forward Capital Planning for Life Cycle Replacement



Asset Register Mechanical & Electrical Installations

Date of Survey:

#### **Building Address:**

Area	Location	Bement .	No Off	Description	PPM Schedule	Comments
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Stelrad 3000 x 800 SP radiator	01,05,06	Stelrad
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Room Cooling Unit	50,54,58	Marstair 7kW (norm)
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Controller for Cooling Unit	13	Marstair
Platf orm 3 Conference Room Area	Conference Room 1	Portable Appliances	1	Oasis Cold Water Drinks Dispenser	18,42	Aqua
Platf orm 3 Conference Room Area	Conference Room 1	Heating	1	Up to 25 dia Range of pipework	29	Mildsteel
Platform 3 Conference Room Area	Conference Room 1	Hot and Cold water supply (where visible including tanks)	1	Boxi Brazillia Slimline 85 Gas Fired Heater	61	Boxi
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	2	Luminaire, 2 x 58w, 1500 Fluorescent	37	Thorn
Platf orm 3 Conference Room Area	Conference Room 2	Electrical light fittings	1	Luminaire, 1 x 58w, 1500 Fluorescent	37	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation substaintion, meter rooms & Main switchgear	2	Socket Outlet	44	мк
Platf orm 3 Conf erence Room Area	Conference Room 2	Electrical Installation fixed appliances	2	Dimplex WFE 3TI Wall Heater	42	Dimplex
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	1	Xpelair 9" Extract/Intake Fan	18	Xpelair



Asset Register Mechar	nical & Electrical Installa	itions					
Date of Survey:							
Building Address:							
Area	Location	Element	No Off	Description	PPM Schedule	Condition	Comments
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Stelrad 3000 x 800 SP radiator	01,05,06	В	Stelrad
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Room Cooling Unit	50,54,58	В	Marstair 7kW (norm)
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Controller for Cooling Unit	13	В	Marstair
Platform 3 Conference Room Area	Conference Room 1	Portable Appliances	1 1	Oasis Cold Water Drinks Dispenser	18,42	В	Aqua
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Up to 25 dia Range of pipework	29	В	Mildsteel
Platform 3 Conference Room Area	Conference Room 1	Hot and Cold water supply (where visible including tanks)	1 1	Boxi Brazillia Slimline 85 Gas Fired Heater	61	В	Вохі
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	1 2	Luminaire, 2 x 58w, 1500 Fluores cent	37	С	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	1 1	Luminaire, 1 x 58w, 1500 Fluores cent	37	С	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation substaintion, meter rooms & Main switchgear	2	Socket Outlet	44	А	MK
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	2	Dimplex WFE 3TI Wall Heater	42	В	Dimplex
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	1	Xpelair 9" Extract/Intake Fan	18	D	Xpelair
Condition Code A - Good E - Poor							



Asset Register Mechan	nical & Electrical Installa	itions						
Date of Survey:								
Building Address:								
Area	Location	Element	No Off	Description	PPM Schedule	Condition	Maintenance Condition	Comments
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Stelrad 3000 x 800 SP radiator	01,05,06	В	3	Stelrad
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Room Cooling Unit	50,54,58	В	3	Marstair 7kW (norm
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Controller for Cooling Unit	13	В	3	Marstair
Platform 3 Conference Room Area	Conference Room 1	Portable Appliances	1 1	Oasis Cold Water Drinks Dispenser	18,42	В	3	Aqua
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Up to 25 dia Range of pipework	29	В	3	Mildsteel
Platform 3 Conference Room Area	Conference Room 1	Hot and Cold water supply (where visible including tanks)	1 1	Boxi Brazillia Slimline 85 Gas Fired Heater	61	В	4	Вохі
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	2	Luminaire, 2 x 58w, 1500 Fluorescent	37	С	3	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	1 1	Luminaire, 1 x 58w, 1500 Fluorescent	37	С	3	Thorn
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation substaintion, meter rooms & Main switchgear	2	Socket Outlet	44	А	3	MK
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	2	Dimplex WFE 3TI Wall Heater	42	В	3	Dimplex
Platform 3 Conference Room Area	Conference Room 2	Electrical Installation fixed appliances	1	Xpelair 9" Extract/Intake Fan	18	D	3	Xpelair
Condition Code A - Good E - Poor	Maintenance Condition 1 - Good 5 - Poor							

Fluorescent

Socket Outlet

Dimplex WFE 3TI Wall Heater

Xpelair 9" Extract/Intake Fan

Electrical Installation

substaintion, meter

appliances

rooms & Main switchgear

Electrical Installation fixed

Electrical Installation fixed



Room Area

Room Area

Room Area

A - Good

E - Poor

Platform 3 Conference

Platform 3 Conference

Platform 3 Conference

Conference Room 2

Conference Room 2

Conference Room 2

1 - Good

5 - Poor

Asset Register Mechan	nical & Electrical Install	ations								
Date of Survey:										
Building Address:										
Area	Location	Element	No Off	Description	PPM Schedule	Condition	Maintenance Condition	Life Cycle Expectancy	Cost For Replacement	Comments
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Stelrad 3000 x 800 SP radiator	01,05,06	В	3	12 Years	£300.00	Stelrad
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Room Cooling Unit	50,54,58	В	3	3 Years	£150.00	Marstair 7kW (norm
Platform 3 Conference Room Area	Conference Room 1	Air conditioning plant and equipment	1	Controller for Cooling Unit	13	В	3	10 Years	£200.00	Marstair
Platform 3 Conference Room Area	Conference Room 1	Portable Appliances	1	Oasis Cold Water Drinks Dispenser	18,42	В	3	5 Years	£300.00	Aqua
Platform 3 Conference Room Area	Conference Room 1	Heating	1	Up to 25 dia Range of pipework	29	В	3	2 Years	£350.00	Mildsteel
Platform 3 Conference Room Area	Conference Room 1	Hot and Cold water supply (where visible including tanks)	1	Boxi Brazillia Slimline 85 Gas Fired Heater	61	В	4	5 Years	£400.00	Вохі
Platform 3 Conference Room Area	Conference Room 2	Electrical light fittings	2	Luminaire, 2 x 58w, 1500 Fluorescent	37	С	3	8 Years	£200.00	Thorn
Platform 3 Conference	Conference Room 2	Electrical light fittings	1	Luminaire, 1 x 58w, 1500	37	С	3	7 Years	£200.00	Thorn

MK

Dimplex

Xpelair

£50.00

£150.00

£150.00

3

3

3

В

D

20 Years

5 Years

8 Years



#### PPM SCHEDULES

Assessing the Maintenance Requirements

- Legal Requirements
- Manufacturers Recommendations
- Industry Standard Recommendations
- Health & Safety



### PPM SCHEDULES

### Frequencies

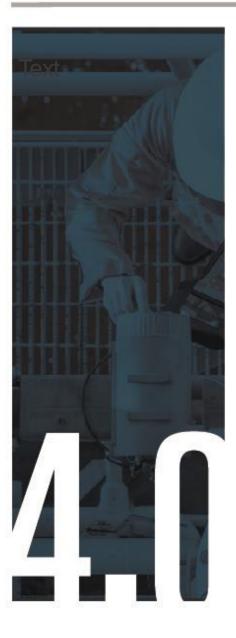
- Time based
- Hours Run
- Condition centred

Criticality of Assets
Health & Safety
Cost of Failure



### Air Handling Units

	ITEM	FREQ.	ACTION	NOTES
1.	Filter.	1m	Check manometer reading and renew filter media as indicated.	Record manometer reading. It should be noted that checking the filter should be carried out weekly by maintenance staff.
2.	Guide vane actuators and modulating dampers.	1m	Check operation.	
3.	Condensate drains.	1m	Check for condensate carry-over and that drains are clear.	
4.	Humidifier pumps, sprays and water supplyto tank.	1m	Check operation.	
5.	Frost protection, boost thermostat and controls.	6m	Check operation. For detailed maintenance refer relevant section.	This check should be carried out in September and February in Great Britain.
6.	Vent air.	1m	Air should be vented from heating and cooling coils where fitted.	
7.	Drive belts.	1m	Check tension, alignment, and condition.	Re-tension or replace as necessary. For detailed maintenance procedures, see BELT DRIVES.
8.	Drive pulleys.	12m	Check alignment, security.	
9.	Drive couplings.	12m	Check alignment and for excessive clearance.	Wear is indicated by excessive clearance and couplings should be replaced.
10.	Damper and guide vane pivots and linkages.	3m	Lubricate lightly.	
11.	Motorised damper.	3m	Check to see that louvres are clear and not obstructed, couplings are secure and that motor runs without excessive noise or vibration.	For detailed maintenance see MOTORS.
Cont/.				



### Cont.

	ITEM	FREQ.	ACTION	NOTES		
12.	Heating and cooling coils.	12m	Check condition and clean. Check air and water pressure drops across coils.	Even when filters are fitted, dirt can build up causing loss of machine output.		
13.	Controls and electrical connections.	12m	Check operation and condition.	Calibration } Interrogation } See relevant section Control adjustment }		
14.	Valves.	12m	Fully open and close and then reset at the original setting.			
15.	Air handling unit.	12m	Thoroughly clean interior and check for corrosion. On reassembly check for air tightness.	Include heating and cooling coils, fan impeller and eliminator plates and other fittings.		
16.	Motors.	12m	Check:- a) condition of motor brushes and replace if necessary, b) clean and test windings, c) check tightness of terminals, d) check full load current, e) bearing wear, f) replace lubricant in motor bearings	This should not exceed data plate value. Measure shaft float and end play.		
17.	Anti-vibration mountings and ductwork flexible connections.	12m	Check condition.			



#### **COLD WATER STORAGE and SUPPLY**

#### Introduction

Whilst legionella bacteria are most active in the temperature range 20°C to 45°C, occasions can occur where growth is promoted even in cold water systems. This can arise where the local temperature is raised by:

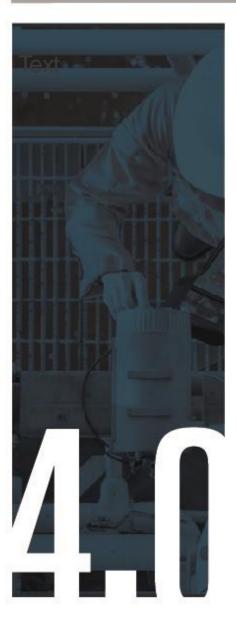
- a) heat build up due to solar gain or the proximity to hot water services, or
- b) the storage capacity is far greater than is necessary. In general terms the storage capacity should not exceed one day's usage.

Cleanliness of the system is of primary importance to ensure that the legionella bacteria do not have any nutrients for growth and survival. Such nutrients can come from vegetable, animal and even mineral substances and it is for this reason that storage cisterns should be free from rust, dust, slime, mould, fungi and such items as dead birds, rats, mice, insects etc. and that non metallic materials satisfy the requirements of BS6920. Lists of materials approved by the water industry are published in the Water Fittings and Materials Directory (see Standards List), All new and replacement water fittings should satisfy Byelaws requirements and be listed in the directory.

Cleansing of tanks, cisterns and associated pipework should be followed by full disinfection in accordance with the procedures laid down in ACOP L8.2001.

Cisterns must have close fitting lids, which should not be of timber or other porous materials. Lids should have vent pipes of adequate cross section to prevent suction developing on water draw off. All vent pipes and overflows should be fitted with close mesh to prevent the ingress of foreign matter. These should be cleaned annually.

The pipework system should be free of any points where pockets of dirt, slime or sediment can build up. Where it is impossible to ensure this the system should be disinfected on a regular basis.



### Cold Water Storage Tanks and Cisterns

Note: Cisterns operate at atmospheric pressure whereas tanks are sealed vessels operating at pressures above atmospheric.

ITEM		FREQ.	ACTION	NOTES
1.	Float operated ball	3m	Check operation, water	
	valve		level and shut off.	
			Replace washer if	
			necessary. Check float for	
			leakage and security.	
2.	Level control switches	6m	Check for scale deposits,	For specialist maintenance of level control switches see
	(if fitted).		clean as necessary and	LEVEL SWITCHES.
			check operation.	
3.	Cistern or tank body.	6m	Check for leaks and any	Ensure that any brackets, etc. supporting the tank are
			structural weaknesses.	firmly fixed.
4.	Valves	6m	Check valve stems are	Ensure that any insulation or trace heating cable
			free to turn.	removed during inspection is replaced or frost damage
				could ensue.
5.	Air vents and overflow	6m	Check for blockage and	Clean when necessary. Report if replacement needed.
	screens.		condition.	
6.	Insulation.	6m	Check condition, replace	Look for any damp patches, if necessary removing
			if necessary.	insulation to find cause.
7.	Manlid and access	12m	Check condition of seals.	If lid has been removed for inspection purposes ensure
	covers.			seals are effective.
Continued on next page				



### **COLD WATER STORAGE TANKS and CISTERNS – continued**

	ITEM	FREQ.		ACTION		NOTES
8.	Cistern or tanks.	12m	Inspect	and	report	Check overflow and warning pipes are unobstructed
		cleanliness and condition.		dition.	and that the ends are conspicuous and well above the	
						flood over level of a gully.
						If any remedial work needs to be carried out, advise
						client. If painting is required any paint should be non-
						toxic and WRC Water Byelaws Scheme/Water
						Regulations approved.
9.	Tanking.	12m	Ensure	drains are	e clear,	Check thoroughly for potential leakage. Report to
			check co	ndition.		client.
10.	Associated pipework.	12m	Check c	ondition an	d rectify	Examine for corrosion, leaks and security of fittings
			any faults	S.		and attachments.
11.	Generally.	12m	Check	that all it	tems of	Report to client where remedial action is required.
			equipme	nt comply w	/ith :	
			Legislation	on.		
			Bye-laws	s, and		
			Codes of	practice.		



### Setting Up an Asset Based PPM Contract

- Robust Asset Data/Register
  - Asset Type and location with Asset Code
  - Condition
  - Maintenance Requirements
  - Estimated Replacement Costs
- Record Information
  - O&M Manuals/Specialist Information
  - Building Layout Drawings
  - As Installed Drawings
  - Emergency Procedures
- Scope of the Maintenance PPM Contract
  - Statutory Testing
  - Water Treatment (eg Legionella)
  - Portable Appliance Testing (PAT)
  - Filter / Lamp Replacement

Cont/.



#### Setting Up A PPM Continued

- Conditions of Contract
  - Specialist Conditions (out of hours)
  - Service Level Agreement (response times, KPI)
  - Penalties (Linked to cost of failure)
  - Allowance for Asset Replacement
  - Schedule of Rates against Asset Register
  - Log Books and Ongoing Review
  - RAMS
  - Term of Contract
- Project Management
  - Verify/Monitor On-going PPM
  - Update Asset Registers
  - Future Projects
  - Update Budgets for Life Cycle Replacement



### **Energy Management**

#### **Standards**

- Statutory regulations Building Regulations
- Voluntary schemes BREEAM

### Design

- Remove the need (Passive design)
- Reduce the need
- Reuse

#### How

Building modelling software

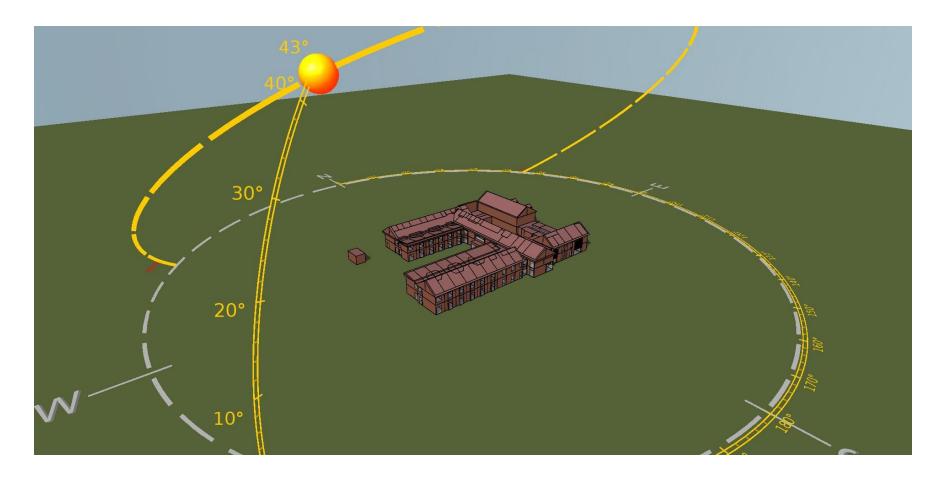


#### **Energy Management**

### **Building Modelling**

- Optimise orientation.
- Control solar gain.
- Maximise natural daylighting.
- Maximise passive ventilation performance
- Exploit thermal mass (Night time purge).
- Building fabric.
- Carbon reduction.
- Minimise the effects of climate change.

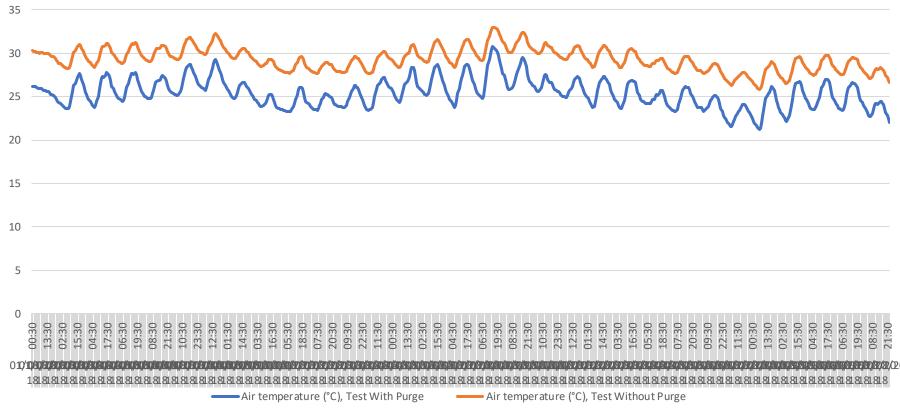






### **Energy Management**

Temperature Comparison. With & Without Purge Ventilation





#### **Energy Management**

### Other design considerations

- Early user engagement
- Workflow layout
- Building layout
- Select plant and equipment to suit process and usage
- Dedicated or centralised plant



### **Energy Management**

Having an asset register enables the building owner / manager to identify what energy using equipment is installed and review where energy savings could be made.

#### Review includes

- Type of equipment and number of items
- Capacity of equipment / plant
- Existing controls
- Hours of use
- Energy used



**Energy Management** 

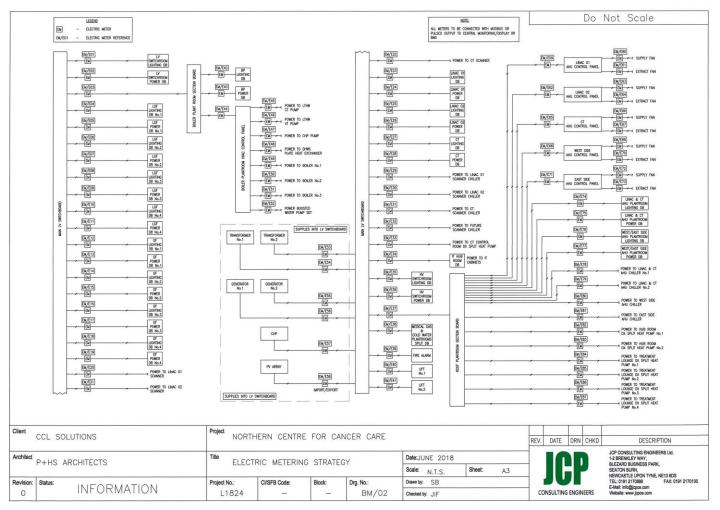
Reductions in energy usage can be achieved by

- Change equipment to one that uses less energy.
   i.e. LED lighting.
- Improve controls.
- Presence / absence detection.
- Daylight controls on lights.
- Optimised start on heating / cooling plant.
- Zone controls on heating / cooling.
- VSD on motors
- Control logic

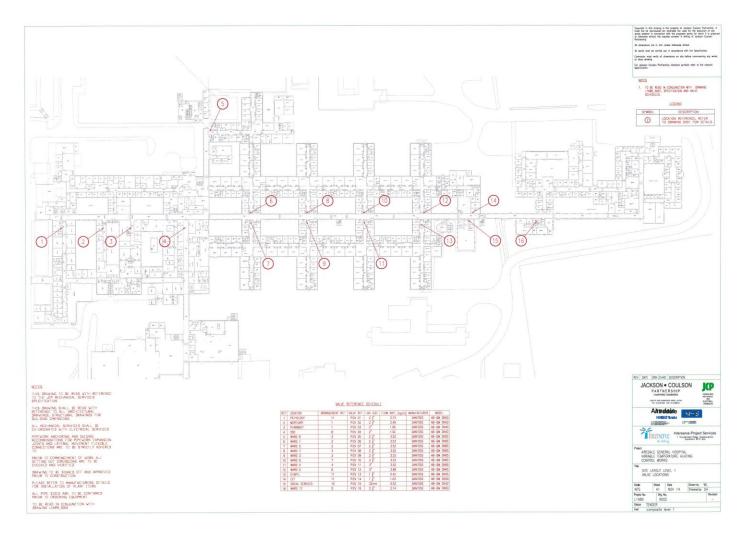


- Install sub meters for energy usage
- Compare similar areas
- Set targets
- Monitor usage
- Staff training and engagement
- Change plant

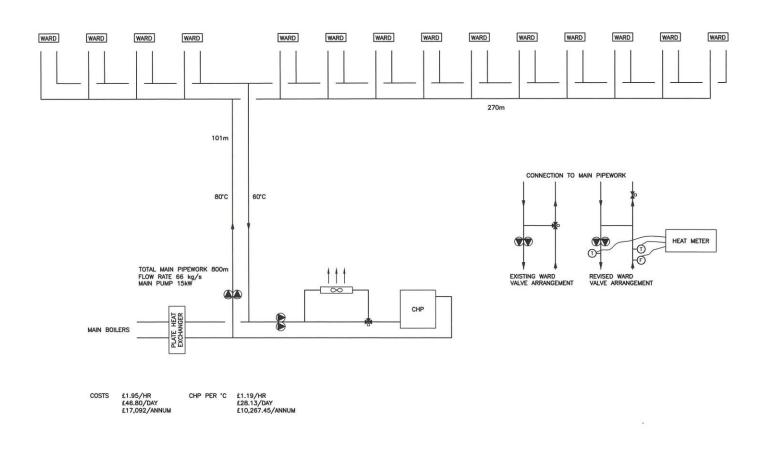














**THANK YOU** 

**QUESTIONS?**